



CHASSIS

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
STEERING MECHANISM — Continued				
15	350 903 RI	WHEEL, STEERING WORM (21 TEETH)		1
16	350 890 RI	BUSHING, STEERING WORM WHEEL SHAFT, LOWER		1
17	25 086 DA	DOWEL, STEERING GEAR HOUSING BASE		1
18	350 893 RI	GASKET, STEERING GEAR HOUSING BASE		1
19	350 889 R11	BASE, STEERING GEAR HOUSING, ASSEMBLY (COMPOSED OF -		1
		1 BASE \$ 350 889 RI		
		1 BUSHING 350 890 RI		
		1 DOWEL 25 086 DA		
		1 OIL SEAL 350 891 R91)		
	103 027	NUT, HEX., 7/16-20NF		2
	179 860	SCREW, CAP, HEX-HD., 7/16-14NC x 1-1/4"		5
	181 407	SCREW, CAP, HEX-HD., 7/16-20NF x 2-1/4"		2
	103 322	WASHER, LOCK, 7/16"		7
20	350 891 R91	OIL SEAL, STEERING WORM WHEEL SHAFT		1
21	350 905 RI	WASHER, THRUST, STEERING WORM WHEEL SHAFT		1
22	109 454	FITTING, LUBRICATION, STRAIGHT, 1/4" (OPTIONAL WITH 110 347)		1
22	110 347	FITTING, LUBRICATION, STRAIGHT, 1/4" (OPTIONAL WITH 109 454)		1
23	350 906 RI	ARM, STEERING GEAR		1
	181 407	SCREW, CAP, HEX-HD., 7/16-20NF x 2-1/4"		1
	103 027	NUT, HEX., 7/16-20NF		1
	103 322	WASHER, LOCK, 7/16"		1
24	350 909 RI	SHIM, STEERING GEAR ARM PLATE, LIGHT		X
24	350 910 RI	SHIM, STEERING GEAR ARM PLATE, MEDIUM		X
24	350 911 RI	SHIM, STEERING GEAR ARM PLATE, HEAVY		X
25	350 908 RI	PLATE, STEERING GEAR ARM		1
	181 339	SCREW, CAP, HEX-HD., 5/16-24NF x 1"		2
	103 320	WASHER, LOCK, 5/16"		2
26	350 907 RI	WASHER, RETAINER, STEERING GEAR ARM		1
27	70 119 D	NUT, STEERING WORM WHEEL SHAFT		1

§ - NOT SERVICED SEPARATELY

X-AS REQUIRED