



CHASSIS



REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
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FRONT AXLE AND STEERING KNUCKLE

1	350 776 R2	ARM, STEERING KNUCKLE, L.H. (ORDER 355 429 R91)	501 TO 138484	1
1	356 711 R1	ARM, STEERING KNUCKLE, L.H.	138485 UP	1
	103 027	NUT, HEX., LIGHT, 7/16-20NF		1
	181 406	SCREW, CAP, HEX-HD., 7/16-20NF x 2"		1
	103 322	WASHER, LOCK, MEDIUM, 7/16"		1
2	351 387 R11	TIE ROD		2
	114 496	NUT, JAM, HEX., 1/2-20NF		2
3	350 779 R1	END, ADJUSTABLE, TIE ROD		2
	108 641	PIN, COTTER, 1/8 x 1-3/8"		2
4	109 454	FITTING, LUBRICATION, STRAIGHT, 1/4" (OPTIONAL WITH 110 347)		2
4	110 347	FITTING, LUBRICATION, STRAIGHT, 1/4" (OPTIONAL WITH 109 454)		2
5	350 780 R1	SEAT, TIE ROD BALL		2
6	350 777 R2	ARM, STEERING KNUCKLE, R.H. (ORDER 355 429 R91)	501 TO 138484	1
6	356 712 R1	ARM, STEERING KNUCKLE, R.H.	138485 UP	1
	103 027	NUT, HEX., LIGHT, 7/16-20NF		1
	181 406	SCREW, CAP, HEX-HD., 7/16-20NF x 2"		1
	103 322	WASHER, LOCK, MEDIUM, 7/16"		1
7	350 781 R1	SEAT, TIE ROD ADJUSTABLE BALL		2
8	350 765 R1	SHAFT, FRONT AXLE PIVOT		1
9	350 758 R1	BUSHING, FRONT AXLE PIVOT		2
10	350 761 R1	BUSHING, STEERING KNUCKLE		4
11	218 211	KEY, WOODRUFF, No. 91, 1/4 x 3/4"		2
12	351 957 R1	WASHER, THRUST, FRONT AXLE PIVOT		2
13	109 454	FITTING, LUBRICATION, STRAIGHT, 1/4" (OPTIONAL WITH 110 347)		1
13	110 347	FITTING, LUBRICATION, STRAIGHT, 1/4" (OPTIONAL WITH 109 454)		1
14	351 386 R11	AXLE, FRONT, w/TWO BUSHINGS, 350 758 R1 AND FOUR BUSHINGS, 350 761 R1		1
15	109 454	FITTING, LUBRICATION, STRAIGHT, 1/4"		2
16	350 766 R11	KNUCKLE, STEERING, w/SEAL, 350 769 R91 AND WASHER, 350 768 R1 (ORDER 356 717 R91 OR 356 718 R91)	501 TO 138484	2
	122 779	NUT, HEX., SLOTTED, 9/16-18NF		2
	103 385	PIN, COTTER, 1/8 x 1"		2
	103 344	WASHER, PLAIN, 9/16"		2
16	356 717 R91	KNUCKLE AND ARM, STEERING, L.H., ASSEMBLY (WILL WORK FOR 350 766 R11) (COMPOSED OF -	501 TO 138484	1
		1 ARM 356 711 R1		
		1 KEY 218 211		
		1 KNUCKLE 356 714 R91		
		1 NUT 103 027		
		1 SCREW 181 406		
		1 WASHER 103 322)		
	103 027	NUT, HEX., LIGHT, 7/16-20NF		1
	181 406	SCREW, CAP, HEX-HD., 7/16-20NF x 2"		1
	103 322	WASHER, LOCK, MEDIUM, 7/16"		1