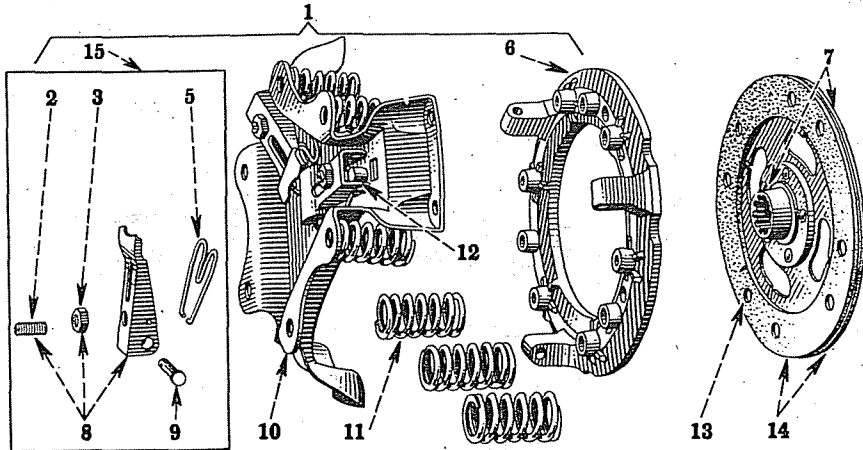




CHASSIS



A-21980

Reference numbers only are shown in illustration. Use I H part numbers in ordering.
Unnumbered parts in the illustrations are the same as corresponding parts shown with numbers.

CLUTCH (Rockford Drilling Machine)

| | | | | |
|----|-------------|--------------|--|----|
| | 350 941 R91 | CLA-1938-1AD | CLUTCH, ASSEMBLY (6-1/2") (DRIVEN DISC AND PRESSURE PLATE, ASSEMBLY) (OPTIONAL WITH ATWOOD CLUTCH, 350 938 R91) | 1 |
| 1 | 351 760 R91 | UCLA-5-6453 | PLATE, PRESSURE, CLUTCH, ASSEMBLY (COMPOSED OF - 1 LEVER 352 589 R91 1 PLATE 351 761 R91 1 PLATE 351 765 R1 1 SPRING 352 590 R91) | 1 |
| 2 | 351 768 R1 | CL-6456 | SCREW, ADJUSTING, RELEASE LEVER | 3 |
| 3 | 351 769 R1 | CL-4195 | NUT, ADJUSTING | 3 |
| 5 | 351 771 R1 | CL-7494 | SPRING, RELEASE LEVER | 3 |
| 6 | 351 765 R1 | CL-6760 | PLATE, PRESSURE | 1 |
| 7 | 351 773 R91 | UCL-1-4229-7 | DISC, DRIVEN, CLUTCH | 1 |
| 8 | 351 766 R91 | UCL-6798 | LEVER, RELEASE, w/SCREW, 351 768 R1 AND NUT, 351 769 R1 | 3 |
| 9 | 351 770 R1 | CL-6458 | PIN, RELEASE LEVER | 3 |
| | 103 373 | CL-487 | PIN, COTTER, 3/32 x 3/4" | 3 |
| 10 | 351 761 R91 | UCL-1-6453 | PLATE, BACK, w/THREE SEATS, 351 763 R1 | 1 |
| | 351 772 R1 | CL-6459 | SPRING, PRESSURE | 6 |
| 12 | 351 763 R1 | CL-6457-3 | SEAT, ADJUSTING SCREW | 3 |
| 13 | 103 384 H | CL-1825-2 | RIVET, BR., TUBULAR (OPTIONAL WITH 61 179 V) | 10 |
| | 61 179 V | | RIVET, BR., TUBULAR (OPTIONAL WITH 103 384 H) | 10 |
| 14 | 351 469 R91 | | PACKAGE, CLUTCH FACING (CONSISTS OF TWO FACINGS AND TEN RIVETS, 103 384 H OR 61 179 V) | 1 |
| 15 | 352 589 R91 | UCL-6798-C3 | PACKAGE, CLUTCH LEVER, ASSEMBLY (CONSISTS OF - 3 LEVER 351 766 R91 3 PIN 103 373 3 PIN 351 770 R1 3 SPRING 351 771 R1) | 1 |
| | 352 590 R91 | | PACKAGE, PRESSURE SPRING (CONSISTS OF SIX SPRINGS, 351 772 R1) | 1 |