



### ENGINE

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
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#### CRANKSHAFT AND RELATED PARTS, CONNECTING RODS, PISTONS AND STARTING CRANK — Continued

22	251 269 R1	PULLEY, FAN DRIVE		1
23	351 010 R31	CRANK, STARTING, W/PIN, 351 011 R1		1
23A	351 011 R1	PIN, STARTING CRANK		1
24	357 278 R91	BEARING, MAIN, CRANKSHAFT, FRONT AND REAR (2 HALVES) (STANDARD) (WILL WORK FOR 251 267 R31)		2
24	357 467 R91	BEARING, MAIN, CRANKSHAFT, FRONT AND REAR (2 HALVES) (.002" UNDERSIZE) (WILL WORK FOR 355 282 R21)		2
24	357 468 R91	BEARING, MAIN, CRANKSHAFT, FRONT AND REAR (2 HALVES) (.030" UNDERSIZE) (WILL WORK FOR 251 277 R31)		2
24	357 469 R91	BEARING, MAIN, CRANKSHAFT, FRONT AND REAR (2 HALVES) (.032" UNDERSIZE) (WILL WORK FOR 355 299 R21)		2
25	356 626 R92	BEARING, MAIN, CRANKSHAFT, CENTER (2 HALVES) (STANDARD) (WILL WORK FOR 251 268 R21)		1
25	356 630 R92	BEARING, MAIN, CRANKSHAFT, CENTER (2 HALVES) (.002" UNDERSIZE) (WILL WORK FOR 355 283 R11)		1
25	356 628 R92	BEARING, MAIN, CRANKSHAFT, CENTER (2 HALVES) (.030" UNDERSIZE) (WILL WORK FOR 251 278 R21)		1
25	356 632 R92	BEARING, MAIN, CRANKSHAFT, CENTER (2 HALVES) (.032" UNDERSIZE) (WILL WORK FOR 355 300 R11)		1
	352 184 R91	RING SET, PISTON (STANDARD) (PERFECT CIRCLE) (CONSISTS OF EIGHT COMPRESSION RINGS AND FOUR OIL RINGS) (OPTIONAL WITH 357 674 R91 AND 357 784 R91)		1
	357 674 R91	RING SET, PISTON (STANDARD) (PERFECT CIRCLE) (CONSISTS OF FOUR CHROME PLATED TOP COMPRESSION RINGS, FOUR PLAIN COMPRESSION RINGS AND FOUR CHROME PLATED OIL RINGS) (OPTIONAL WITH 352 184 R91 AND 357 784 R91)		1
	357 784 R91	RING SET, PISTON (STANDARD) (WILKENING) (CONSISTS OF EIGHT COMPRESSION RINGS AND FOUR OIL RINGS) (OPTIONAL WITH 352 184 R91 AND 357 674 R91)		1
	352 185 R91	RING SET, PISTON (.020" OVERSIZE) (PERFECT CIRCLE) (FOR NEWLY REBORED BLOCK) (CONSISTS OF EIGHT COMPRESSION RINGS AND FOUR OIL RINGS) (OPTIONAL WITH 357 783 R91)		1
	357 783 R91	RING SET, PISTON (.020" OVERSIZE) (WILKENING) (FOR NEWLY REBORED BLOCK) (CONSISTS OF EIGHT COMPRESSION RINGS AND FOUR OIL RINGS) (OPTIONAL WITH 352 185 R91)		1
	352 186 R91	RING SET, PISTON (.020" OVERSIZE) (PERFECT CIRCLE) (FOR SLIGHTLY WORN REBORED BLOCK) (CONSISTS OF EIGHT COMPRESSION RINGS AND FOUR OIL RINGS) (OPTIONAL WITH 357 675 R91 AND 357 785 R91)		1
	357 675 R91	RING SET, PISTON (.020" OVERSIZE) (PERFECT CIRCLE) (FOR SLIGHTLY WORN REBORED BLOCK) (CONSISTS OF FOUR CHROME PLATED TOP COMPRESSION RINGS, FOUR PLAIN COMPRESSION RINGS AND FOUR CHROME PLATED OIL RINGS) (OPTIONAL WITH 352 186 R91 AND 357 785 R91)		1
	357 785 R91	RING SET, PISTON (.020" OVERSIZE) (WILKENING) (FOR SLIGHTLY WORN REBORED BLOCK) (CONSISTS OF EIGHT COMPRESSION RINGS AND FOUR OIL RINGS) (OPTIONAL WITH 352 186 R91 AND 357 675 R91)		1