



### ENGINE

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
<b>CRANKSHAFT AND RELATED PARTS, CONNECTING RODS, PISTONS AND STARTING CRANK — Continued</b>				
7	251 250 R91	PISTON, w/RINGS, ASSEMBLY (STANDARD)		4
		(COMPOSED OF -		
		1 PIN 251 241 R1		
		1 PISTON \$ 251 240 R1		
		2 RETAINER 251 242 R1		
		1 RING 251 243 R1		
		1 RING 251 244 R1		
		1 RING 251 245 R1)		
7.	352 183 R91	PISTON, w/RINGS, ASSEMBLY (.020" OVERSIZE) (SET OF 4)		1
		(COMPOSED OF -		
		4 PIN 251 241 R1		
		4 PISTON 352 182 R1		
		8 RETAINER 251 242 R1		
		1 RING PACKAGE 352 185 R91)		
8	251 249 R21	BOLT, CONNECTING ROD, w/NUT, 353 831 R1		8
8A	353 791 R1	NUT, CONNECTING ROD BOLT, 5/16-24NF (ORDER 251 249 R21)	501 TO 59482, NOT *	8
8A	353 831 R1	NUT, CONNECTING ROD BOLT, 5/16-24NF	59483 UP, ALSO *	8
9	251 247 R1	BUSHING, PISTON PIN		4
10	251 246 R13	ROD, CONNECTING, w/TWO BOLTS, 251 249 R21 AND BUSHING, 251 247 R1		4
11	251 248 R21	BEARING, CONNECTING ROD (2 HALVES) (STANDARD)		4
11	355 273 R11	BEARING, CONNECTING ROD (2 HALVES) (.002" UNDERSIZE)		4
11	251 254 R21	BEARING, CONNECTING ROD (2 HALVES) (.030" UNDERSIZE)		4
11	355 290 R11	BEARING, CONNECTING ROD (2 HALVES) (.032" UNDERSIZE)		4
12	251 251 R94	ROD, CONNECTING, 251 246 R13, w/BEARING, 251 248 R21		4
13	251 272 R1	BOLT, FLYWHEEL		4
14	251 271 R12	FLYWHEEL, w/RING GEAR, 251 270 R2		1
15	251 270 R2	GEAR, RING, FLYWHEEL (84 TEETH)		1
16	24 550 D	PIN, DOWEL, FLYWHEEL		1
17	251 266 R1	BUSHING, CLUTCH PILOT		1
18	353 743 R93	CRANKSHAFT, ASSEMBLY (STANDARD) (WILL WORK FOR 251 264 R11)		1
		(COMPOSED OF -		
		4 BEARING 251 248 R21	1 BUSHING 251 266 R1	
		2 BEARING 357 278 R91	1 CRANKSHAFT \$ 251 264 R1	
		1 BEARING 356 626 R92	1 PIN 24 550 D)	
18	352 746 R93	CRANKSHAFT, ASSEMBLY (.030" UNDERSIZE) (WILL WORK FOR 251 276 R11)		1
		(COMPOSED OF -		
		4 BEARING 251 254 R21	1 CRANKSHAFT \$ 251 276 R1	
		2 BEARING 357 468 R91	1 KEY 106 750	
		1 BEARING 356 628 R92	1 PIN 24 550 D	
		1 BUSHING 251 266 R1	1 PULLEY 251 269 R1)	
19	251 265 R1	PINION, CRANKSHAFT (18 TEETH)		1
20	106 750	KEY, WOODRUFF No. 6, 5/32 x 5/8"		1
21	106 750	KEY, WOODRUFF No. 6, 5/32 x 5/8"		1

§ - NOT SERVICED SEPARATELY

\* - 57558 TO 59289