



ENGINE

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
CRANKCASE, FRONT COVER, OIL PUMP BODY, CAMSHAFT AND RELATED PARTS — Continued				
19	24 909 D	STUD, MAGNETO MOUNTING		1
19	353 946 RI	STUD, MOUNTING, DISTRIBUTOR DRIVE HOUSING		1
	103 024	NUT, HEX., 1/4-28NF		1
	103 319	WASHER, LOCK, 1/4"		1
20	251 379 R9I	OIL SEAL, MAGNETO DRIVE		1
21	351 675 RI	GASKET, CRANKCASE FRONT COVER	501 to 139516	1
21	355 945 RI	GASKET, CRANKCASE FRONT COVER	139517 up	1
22	351 674 R11	COVER, CRANKCASE FRONT, w/OIL SEAL, 49 177 D AND TIMING POINTER, 251 367 RI		1
	179 817	SCREW, CAP, HEX-HD., 5/16-18NC x 7/8"		4
	179 819	SCREW, CAP, HEX-HD., 5/16-18NC x 1-1/8"		2
	179 824	SCREW, CAP, HEX-HD., 5/16-18NC x 1-3/4"		2
	103 320	WASHER, LOCK, 5/16"		8
23	251 367 RI	POINTER, TIMING		1
24	49 177 D	OIL SEAL, CRANKSHAFT, FRONT		1
25	251 374 R11	GEAR, IDLER, w/BUSHING, 251 375 RI		1
26	251 375 RI	BUSHING, IDLER GEAR		1
27	251 376 RI	SHAFT, IDLER GEAR		1
28	251 377 RI	BOLT, IDLER GEAR SHAFT		1
29	251 378 R92	OIL SEAL, CRANKSHAFT, REAR		1
30	251 363 R11	RETAINER, CRANKSHAFT, REAR, w/OIL SEAL, 251 378 R92		1
	179 817	SCREW, CAP, HEX-HD., 5/16-18NC x 7/8"		5
	103 320	WASHER, LOCK, 5/16"		5
31	251 364 RI	GASKET, CRANKSHAFT, REAR, OIL SEAL RETAINER		1
32	58 981 D	PIN, DOWEL, OIL PUMP BODY		2
33	251 389 RI	SHAFT, OIL PUMP IDLER		1
34	25 597 D	PIN, DOWEL, CLUTCH HOUSING		2
35	48 554 D	COVER, STARTER PAD		1
	179 834	SCREW, CAP, HEX-HD., 3/8-16NC x 9/16"		2
	103 321	WASHER, LOCK, 3/8"		2
	103 341	WASHER, PLAIN, 3/8"		2
36	251 391 RI	PIPE, LUBRICATING OIL FILTER DRAIN		1
37	13 047 DA	CAP, OIL FILTER DRAIN PIPE		1