



### ENGINE

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
<b>CRANKCASE, FRONT COVER, OIL PUMP BODY, CAMSHAFT AND RELATED PARTS</b>				
1	251 362 R92	GAGE, OIL LEVEL, W/BREATHER CAP		1
2	251 361 R1	TUBE, OIL FILLER AND BREATHER		1
3	251 371 R1	GASKET, VALVE TAPPET COVER		1
4	251 372 R1	COVER, VALVE TAPPET		1
	179 830	SCREW, CAP, HEX-HD., 5/16-18NC x 3"		2
5	251 373 R1	WASHER, VALVE TAPPET COVER BOLT		2
6	351 678 R1	STUD, MANIFOLD		4
7	31 041 DB	INDICATOR, OIL PRESSURE		1
8	50 410 DA	PLUG, CRANKCASE OIL HOLE		1
9	353 710 R96	CRANKCASE, ASSEMBLY (WILL WORK FOR 251.341 R61)		1
		(COMPOSED OF -		
	1 ADAPTER	251 390 R1	1 PIPE	251 391 R1
	6 BOLT	251 359 R1	4 PISTON	251 250 R91
	2 CAP	\$ 251 357 R2	4 PLUG	50 410 DA
	1 CAP	\$ 251 358 R2	1 PLUG	50 474 DA
	1 CRANKCASE	\$ 355 741 R4	1 PLUG	103 868
	8 GUIDE	\$ 251 360 R2	1 SHAFT	251 389 R1
	1 OIL SEAL	251 379 R91	1 STUD	24 909 D
	1 PIN	17 874 D	4 STUD	351 678 R1
	2 PIN	25 597 D	1 TUBE	251 361 R1)
	2 PIN	58 981 D		
10	351 676 R1	COVER, PUMP OPENING (TOUCH-CONTROL)		1
	179 816	SCREW, CAP, HEX-HD., 5/16-18NC x 3/4"		2
	103 320	WASHER, LOCK, 5/16"		2
11	351 677 R1	GASKET, PUMP OPENING COVER (TOUCH-CONTROL)		1
12	251 260 R1	VALVE, INTAKE		4
12	251 261 R1	VALVE, EXHAUST		4
12	357 547 R1	VALVE, EXHAUST (USED WITH ROTOCAP)		4
13	352 973 R2	GUIDE, VALVE (WILL WORK FOR 251 360 R2)		8
14	251 262 R2	SPRING, VALVE		8
14	357 168 R91	SPRING, VALVE (USED WITH ROTOCAP)		8
15	251 263 R2	SEAT, VALVE SPRING		8
15A	357 167 R91	ROTOCAP		8
16	46 209 D	KEY, VALVE SPRING SEAT		16
17	351 713 R92	TAPPET, VALVE (OPTIONAL WITH 351 890 R1)		8
17	351 890 R91	TAPPET, VALVE (OPTIONAL WITH 351 713 R92)		8
18	50 474 DA	PLUG, CRANKCASE OIL HOLE		1

\$ - NOT SERVICED SEPARATELY