

4. If fins are bent, they should be straightened, but be careful not to damage the tubes or break the bond between the fins and the tubes. Check carefully for possible leaks after completing this work and before completely reassembling the radiator.

5. Inspect radiator passages for clogging. If this condition is found, the pas-

sages should be cleaned at a qualified radiator service station.

CAUTION: Never use chemical mixtures to stop radiator leaks except as a temporary or emergency procedure. It should then be followed by correct servicing at an early date.

Installation of Radiator Assembly

1. Using a new gasket, install the radiator assembly on the steering gear housing.

2. Install the hold down plates and the side channels. Tighten the cap screws to 20 ft. lbs. torque.

3. Install the fan housing on the radiator.

4. Connect the water outlet hose.

5. Install the radiator grille assembly.

6. Install the hood and fuel tank and the headlights. Connect the fuel line to the fuel strainer.

7. Connect the wires to the headlights and the ground wire to the battery.

8. Install the pipe plug in the bottom of the steering gear housing, and fill the radiator with coolant.

Cooling Fan Service

Removal and Disassembly

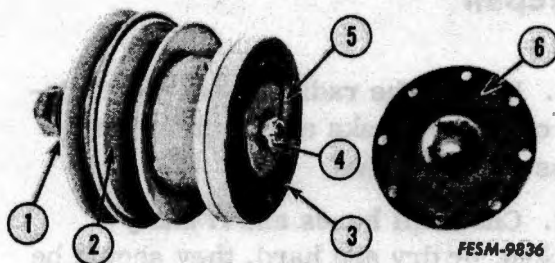
1. Remove the headlights and the hood and fuel tank.

2. Loosen the tension on the generator drive belt and move the belt out of the pulleys.

3. Disconnect and remove the water outlet elbow and hose.

4. Remove the air cleaner assembly from the engine.

5. Remove the screws securing the fan housing to the radiator.



1. Spindle
2. Hub assembly
3. Bearing assembly
4. Lock nut
5. Impeller
6. Bearing cap