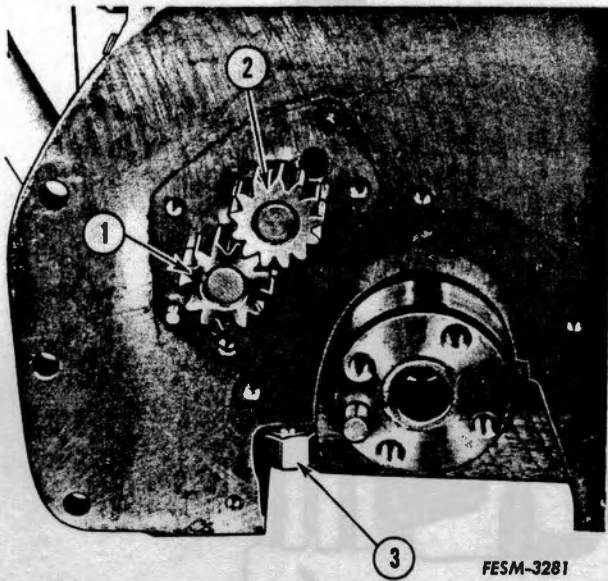


Reassembly



1. Drive gear
2. Idler gear
3. Oil intake pipe connection

1. Install new filter element along with cover and drain plug.

2. Install regulator valve, spring and retainer, using new retainer gasket.

3. Install oil intake pipe and screen.

4. Install crankcase pan, using new gasket.

5. Install oil pump gears.

6. Install pump body, using new gasket.

7. Install the flywheel and secure with the four cap screws. Tighten cap screws to 45 ft. lbs. torque.

8. Install the engine in the tractor. Refer to page 1-12.

9. Fill crankcase with proper amount of specified oil.

10. Prime oil pump, start engine and check oil pressure.

11. Recheck crankcase oil level.