

7. Install the connecting rod bearings and caps. Refer to page 1-35.

8. Install the hydraulic oil pump (if so equipped).

9. Install new front and rear crankshaft oil seals in their retainers.

10. Install the rear oil seal retainer.

11. Install the flywheel and secure with the cap screws. Tighten the cap screws to 45 ft. lbs. torque.

12. Install the oil pan.

13. Install the front cover and the fan drive pulley. Refer to page 1-40.

14. Install the engine in the tractor. Refer to page 1-12.

