7. Install the connecting rod bearings and caps. Refer to page 1-35.

8. Install the hydraulic oil pump (if so equipped).

9. Install <u>new</u> front and rear crankshaft oil seals in their retainers.

10. Install the rear oil seal retainer.

(a) Skutti the roadings not tail within the specified limits, and the torque wranch is known to be accurate, remove the bearing and replace it with a new ene. However, with the precision bearings used, no difficulty should be encountered providing the combabali and/or granktase and ence are in good order.

 Install the bearing caps to their original position and dighten the cap screws to 35 it. For forgue.

NOTE: When installing conter nuth bearing eng, hold contenant dyninet the rear threat have of the upper hull of the barring. Tables conter one holds lightly and sup cap toward the rear before find tightening of one bolts. This lines up the upper and tower threat surfaces of the bearing halves and prevents binding the shaft on the threat surfaces.

 Check the cranicaball threat bearing which alterated with a feater paper at the result of the safe was on a contraction of the safe was on a contraction of the safe was on a safe and a contraction of the safe and a safe and a contraction of the safe and a safe and a safe and a safe and a safe a contraction of the safe and a safe a

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11. Install the flywheel and secure with the cap screws. Tighten the cap screws to 45 ft. lbs. torque.

12. Install the oil pan.

13. Install the front cover and the fan drive pulley. Refer to page 1-40.

14. Install the engine in the tractor. Refer to page 1-12.