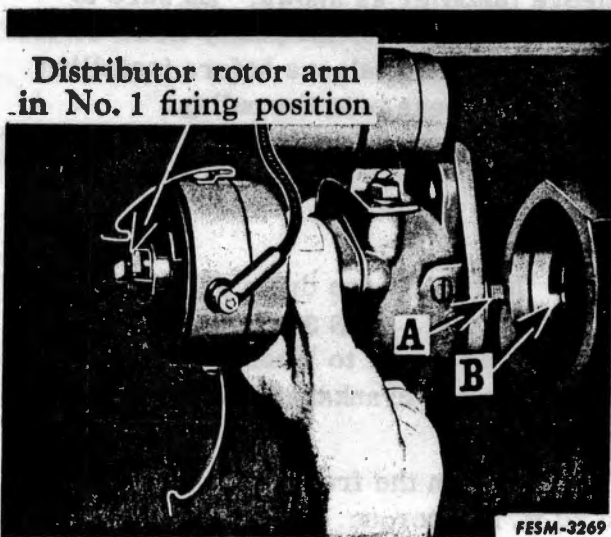
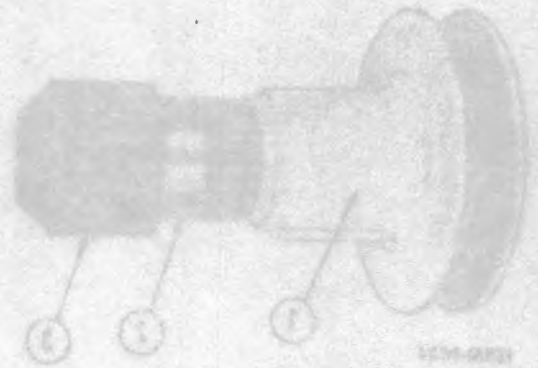




NOTE: Before installing the governor assembly, mark the front surface of the ignition drive gear having a single punch mark with chalk.

8. Install the governor assembly with a new housing gasket. Time the ignition drive gear as follows:

With the engine on top dead center of number 1 firing stroke, mesh the marked tooth of the ignition drive gear with the two chalk marked teeth on the idler gear.



9. Position the ignition unit distributor arm and drive shaft lug (A) for firing number one cylinder. Install the ignition unit on the engine, meshing distributor lug (A) and governor drive slots (B).

NOTE: Remove the secondary cables from No. 2, 3 and 4 spark plugs to prevent any chance of accidentally starting the engine.