

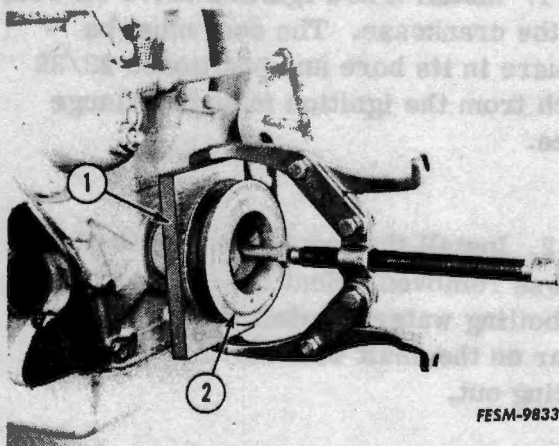
FESM-3601

1. Fan drive pulley
2. Steering gear housing assembly
3. Cooling fan assembly

4. Remove the engine governor assembly.

5. Remove the fan drive pulley from the crankshaft using removing tools FES 33-1 and a two jaw puller as shown.

**NOTE:** If the fan drive pulley has a wear sleeve installed, inspect the sleeve for excessive wear or damage. To remove the wear sleeve, indent the sleeve surface lightly with a blunt chisel. This will expand the sleeve for easy removal.



FESM-9833

1. FES 33-1 Removing tool
2. Fan drive pulley