

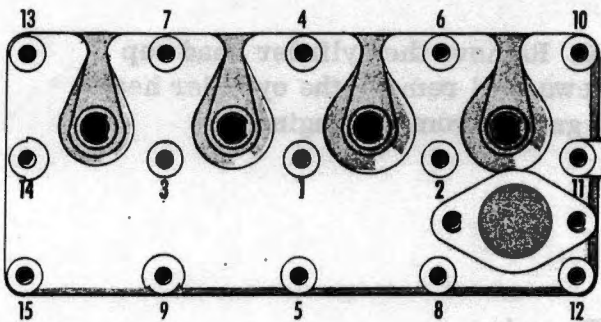
5. Use a straight edge and inspect for warped head, particularly in any area which shows "blow-by."

6. Inspect water jacket in head for an accumulation of rust or lime deposit which would affect circulation of cooling water and cause hot spots. Clean if necessary.

7. Thoroughly clean the gasket surface to insure proper sealing of the new gasket.

8. Be sure to use a new gasket.

Installation



FESM-3249

1. Using a new gasket, install the cylinder head on the engine.

2. Install the cylinder head cap screws. Using the sequence shown, tighten evenly in steps to 45 ft. lbs. torque. Be sure to install all brackets and mounting clips under the cap screw heads before tightening.

3. Install the spark plugs and tighten to 30 ft. lbs. torque.

4. Install the water outlet elbow and hose.

5. Install the hood and fuel tank and connect the fuel line.

6. Install the headlights and connect the wires.

7. Refill the radiator with coolant.