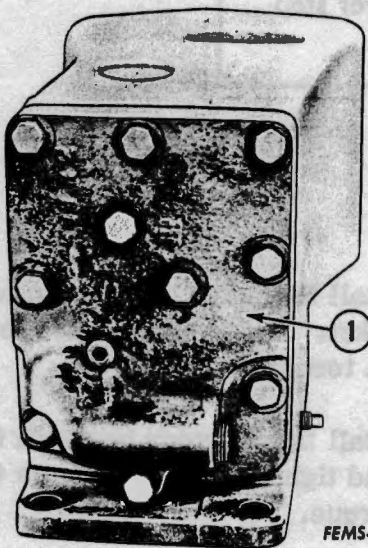


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12. Install the cylinder block oil strainer (1).

1. Oil strainer

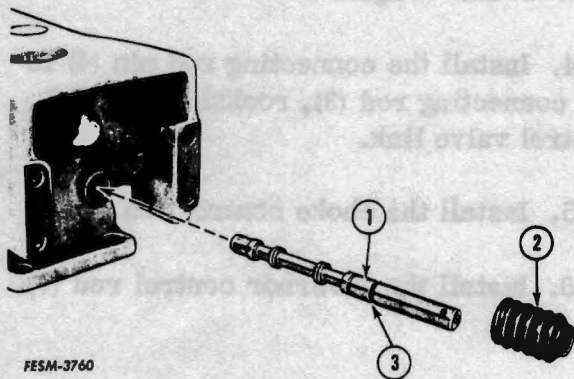


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13. Install the cylinder head (1) and new gasket. Tighten the cap screws evenly and in steps to 45 ft. lbs. torque.

IMPORTANT: Never install the control valve from the cylinder head end of the block. Always install the cylinder head before installing the control valve. This prevents damage to the seal ring.

1. Cylinder head



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14. Install the control valve (1) and boot (2) in the block being sure to use a new O-ring (3).

15. Install the cylinder block cover with a new gasket. Tighten the cap screws to 35 ft. lbs. torque.

16. Install the pipe plugs in the block.

1. Control valve
2. Boot
3. O-ring