

FESM-3764

1. Connecting rod bushing
2. Connecting rod
3. Piston sleeve boot
4. Yoke pin
5. Connecting rod yoke
6. Seal ring

5. Install a new bushing (1) in the connecting rod (2) if it was removed.

6. Install the piston sleeve boot (3) on the connecting rod (2).

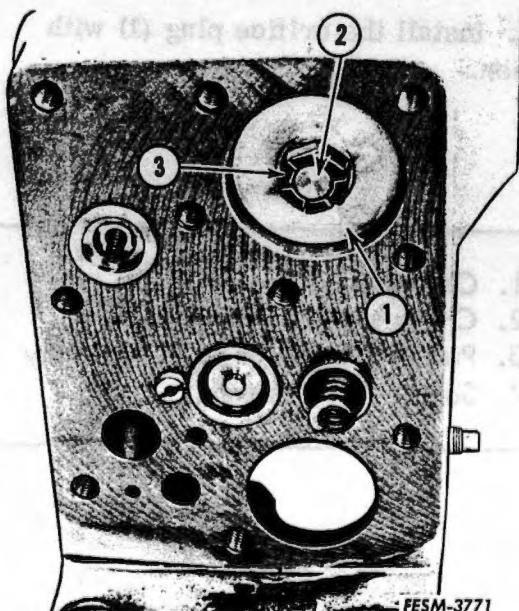
7. Install the connecting rod yoke (5) on the connecting rod (2) and press the connecting rod yoke pin (4) into place. Install a new yoke seal ring.

8. Install new seal rings on the yoke and the piston. Install the yoke in the piston and tighten the nut to 75 ft. lbs. torque.

9. Install new piston sleeve seal rings in the cylinder block.

10. Install the piston (1) and connecting rod assembly in the block.

11. Install the relief valve and screen in the block. Do not overtighten as this could cause distortion and leakage.



FESM-3771

1. Piston
2. Connecting rod yoke
3. Yoke nut