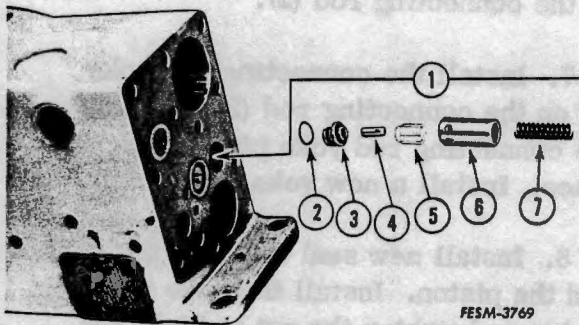


FESM-3768

2. Using new O-rings, install the pressure regulator valve assembly (1) in the block.

1. Pressure regulator valve assembly
2. Check valve
3. Tension spring
4. Check valve spring
5. Check valve
6. Pressure regulator valve bushing
7. Pressure regulator valve piston



FESM-3769

3. Install the safety valve assembly (1) with a new O-ring.

1. Safety valve assembly
2. Tension spring
3. Inner bushing
4. Safety valve piston
5. Safety valve sleeve
6. Outer bushing
7. Safety valve spring



FESM-3770

4. Install the orifice plug (1) with screen.

1. Orifice plug
2. Check valve assembly
3. Pressure regulator valve assembly
4. Safety valve assembly