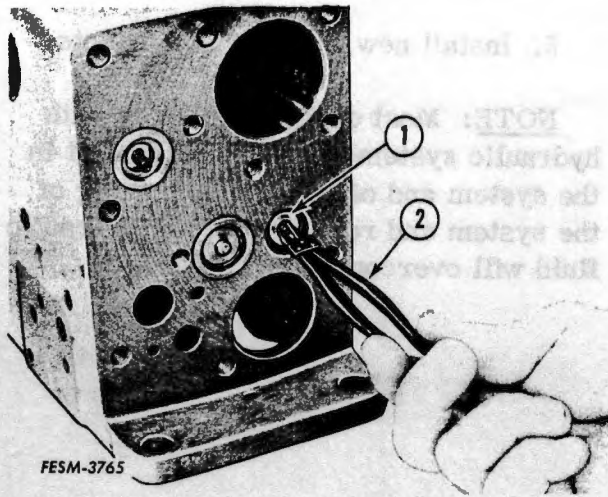
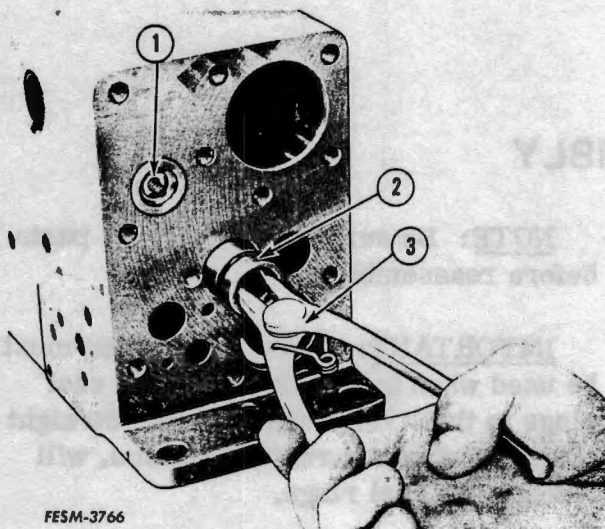


IMPORTANT: When removing the valve assemblies from the cylinder block, rotate and pull outward to overcome the O-ring drag. This eases removal and helps prevent damage to the valve assemblies.



15. Remove the safety valve assembly from the cylinder block using expanding snap ring pliers (2) to remove the inner bushing (1).

- 1. Safety valve inner bushing
- 2. Expanding snap ring pliers



16. Remove the pressure regulator valve assembly (2) and the check valve assembly (1) in the same manner as above. Use long needle nose pliers or expanding snap ring pliers as necessary being sure to rotate as you pull outward.

- 1. Check valve assembly
- 2. Pressure regulator valve bushing
- 3. Snap ring pliers