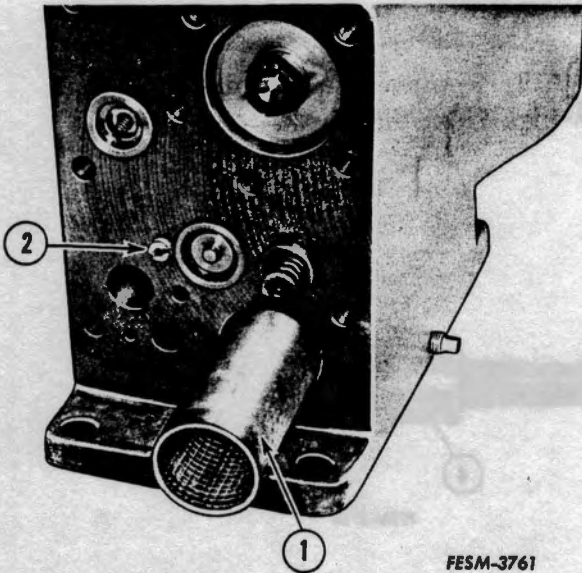


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3. Remove the cylinder block cover and gasket from the bottom of the block.

4. Remove the control valve (1) and boot (2) from the block.

- 1. Control valve
- 2. Boot
- 3. O-ring



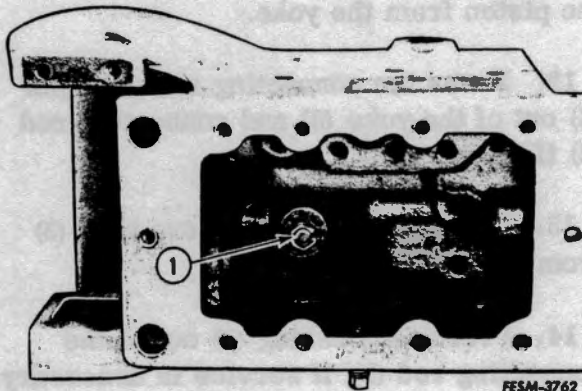
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5. Remove the cylinder head and gasket.

6. Remove the cylinder block oil strainer (1).

7. Remove the orifice plug (2) with screen from the tapped hole in the cylinder block.

- 1. Oil strainer
- 2. Orifice plug



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8. Remove the relief valve (1) and screen from the block.

- 1. Relief valve