

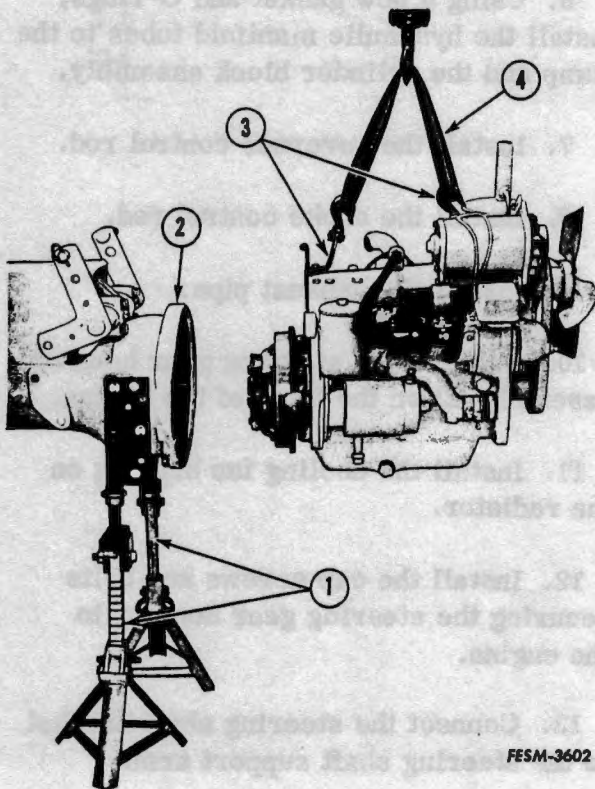
FESM-3601

- 1. Fan drive pulley
- 2. Steering gear housing
- 3. Cooling fan assembly

10. Raise the engine so the fan drive pulley (1) clears the steering gear housing (2) and roll the front axle away from the engine.

11. Attach the lifting brackets (3) FES 100, to the engine and support it with a sling (4), FES 138, and a hoist.

12. Perform a front section split to remove the engine from the clutch housing (2). (Refer to "Front Section split", Section 4.)



FESM-3602

- 1. Support stands, FES 142-1
- 2. Clutch housing
- 3. Lifting brackets, FES 100
- 4. Sling, FES 138