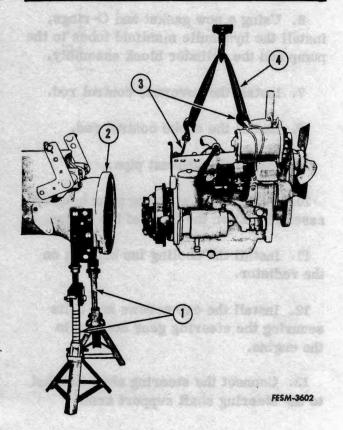


- 1. Fan drive pulley
- 2. Steering gear housing
- 3. Cooling fan assembly



- 10. Raise the engine so the fan drive pulley (1) clears the steering gear housing (2) and roll the front axle away from the engine.
- 11. Attach the lifting brackets (3) FES 100, to the engine and support it with a sling (4), FES 138, and a hoist.
- 12. Perform a front section split to remove the engine from the clutch housing (2). (Refer to "Front Section split", Section 4.)

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1. Support stands, FES 142-1

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- 2. Clutch housing
- 3. Lifting brackets, FES 100
- 4. Sling, FES 138