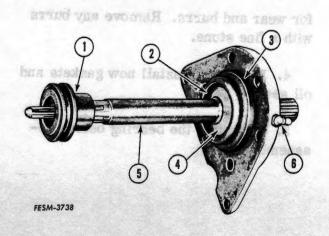
Disassembly



- 1. Shifter clutch
- 2. Snap ring
- 3. Oil seal and bearing retainer assembly
- 4. Bearing grease shield
- 5. PTO shaft
- 6. Grease fitting

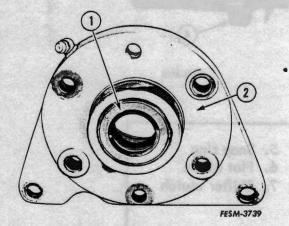
1. Remove the set screw in the shifter clutch (1) and remove the clutch. real and edd and

2. Remove the snap ring (2) and the bearing grease shield (4). wear, roughness, pitting and

3. Press the shaft and bearing out of the oil seal and bearing retainer assembly (3).

4. Remove the bearing retaining snap ring (if the shaft has one) and press the PTO shaft out of the bearing.

5. Remove the shaft oil seal (1) from



Case and the second second

the bearing retainer (2).

1. Oil seal 2. Bearing retainer assembly

S. Greane shield

A. Beering

terible all bus lave wen a lintest ... t lever and shall in the frequencienton case if it was comoved. Inched the addiet .Rade bus rovel all as unlies bas ber

2. Install a new oil deal in the bear-