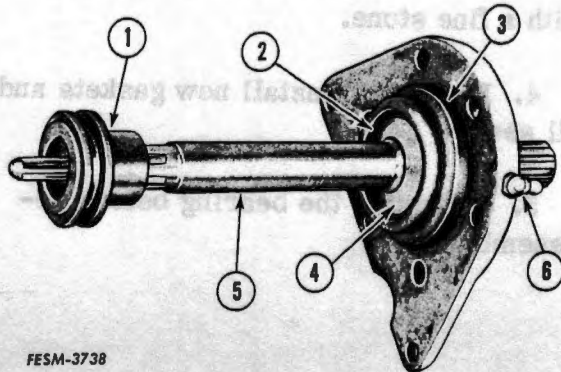


Disassembly



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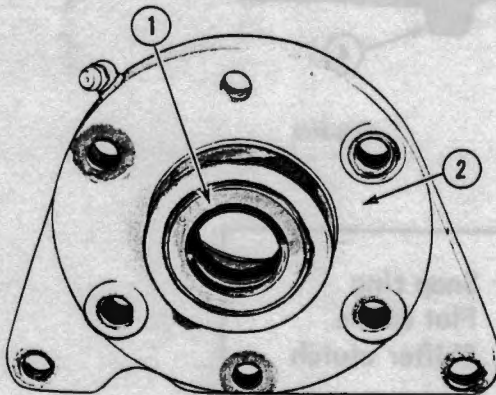
1. Shifter clutch
2. Snap ring
3. Oil seal and bearing retainer assembly
4. Bearing grease shield
5. PTO shaft
6. Grease fitting

1. Remove the set screw in the shifter clutch (1) and remove the clutch.

2. Remove the snap ring (2) and the bearing grease shield (4).

3. Press the shaft and bearing out of the oil seal and bearing retainer assembly (3).

4. Remove the bearing retaining snap ring (if the shaft has one) and press the PTO shaft out of the bearing.



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5. Remove the shaft oil seal (1) from the bearing retainer (2).

1. Oil seal
2. Bearing retainer assembly