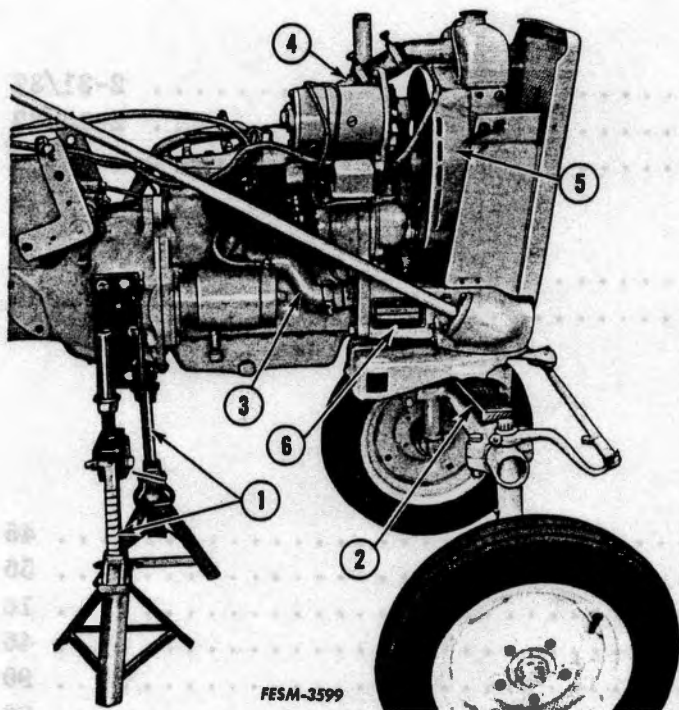
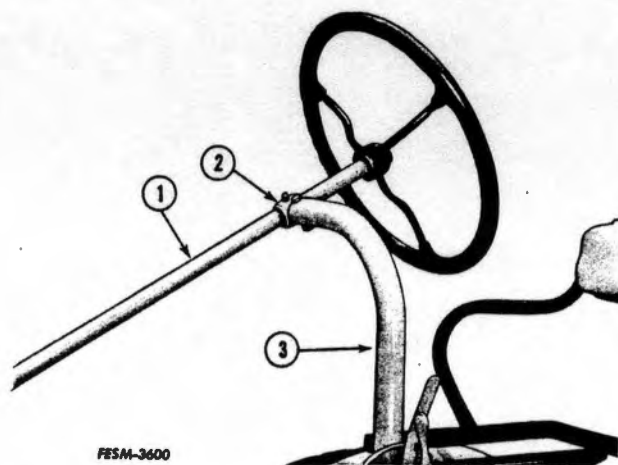


ENGINE REMOVAL



1. Support stands, FES 142-1
2. Wooden wedges
3. Inlet elbow
4. Outlet elbow
5. Fan housing
6. Steering gear housing



1. Steering shaft
2. Steering shaft support bracket
3. Steering shaft support arm

1. Disconnect the ground cable from the battery, and the wires from the headlights.

2. Remove the headlights. Shut off fuel at the fuel strainer and disconnect the fuel line. Remove the hood and fuel tank assembly.

3. Block the front axle on both sides with wooden wedges (2). Support the rear of the tractor with the support stands, FES 142-1.

4. Remove the pipe plug located in the bottom of the steering gear housing assembly (6) and drain the coolant.

5. Disconnect and remove the water inlet (3) and outlet elbows (4).

6. Remove the water inlet nipple from the R. H. side of the steering gear housing.

7. Remove the screws securing the cooling fan housing (5) to the radiator.

8. Disconnect the steering shaft bracket (2) from the steering support arm (3).

NOTE: The front axle and radiator assembly must be supported by a stand or jack to prevent it from tipping backward.

9. Remove the two bolts and two cap screws between the engine and steering gear housing.