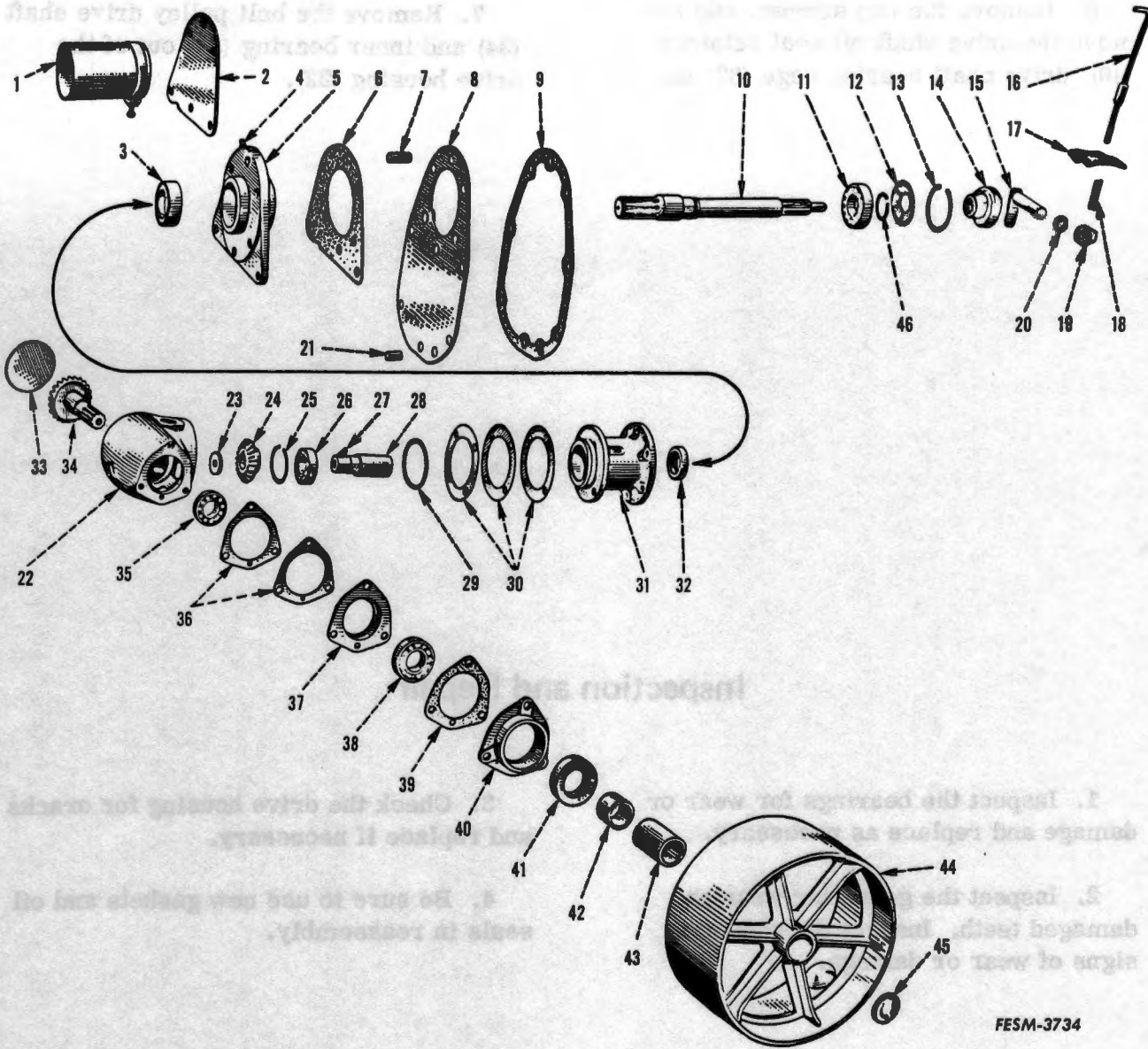


BELT PULLEY

Removal and Disassembly



FESM-3734

1. Remove the belt pulley assembly from the PTO assembly and drain the lubricant from the drive housing.

2. Remove the cap screws and remove the belt pulley drive housing support (31), bearing (26), drive pinion sleeve (28) and drive pinion (24) from the belt pulley drive housing (22).

NOTE: Retain the shims (30) for use in reassembly.

3. Remove the drive pinion retaining cap screw and remove the pinion (24), snap ring (25), and bearing (26) from the drive pinion sleeve (28).

4. Remove the expansion plug (33) from the housing (22).