

Power Take-Off

Type Transmission driven
Speed Same as engine speed

Bearings

Rear Ball
Front (pilots into transmission spline and
clutch shaft) Bronze bushing
ID after pressing into shaft - inch3747 to .3757

PTO shaft diameters

At front bushing location - inch3725 to .3732
At rear bearing location - inch9842 to .9846

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| 1. Power take-off shaft guard | 24. Drive pinion |
| 2. PTO adapter cover | 25. Snap ring |
| 3. PTO shaft oil seal | 26. Bearing |
| 4. Lubrication fitting | 27. Woodruff key |
| 5. PTO shaft oil seal and bearing
retainer assembly | 28. Drive pinion sleeve |
| 6. Gasket | 29. Drive housing seal |
| 7. Dowel | 30. Shims |
| 8. PTO adapter | 31. Drive housing support |
| 9. Adapter gasket | 32. Oil seal |
| 10. PTO shaft | 33. Expansion plug |
| 11. PTO shaft bearing | 34. Belt pulley drive shaft |
| 12. Bearing grease shield | 35. Drive shaft inner bearing |
| 13. Snap ring | 36. Shims |
| 14. Shifter clutch | 37. Bearing cage |
| 15. Shifter lever and shaft | 38. Drive shaft outer bearing |
| 16. Shifter rod | 39. Oil seal retainer gasket |
| 17. Shifter rod guide | 40. Oil seal retainer |
| 18. Shifter rod spring | 41. Drive shaft oil seal |
| 19. Shifter lever collar | 42. Belt pulley spacer |
| 20. Shifter shaft seal | 43. Drive shaft spacer |
| 21. Dowel | 44. Belt pulley |
| 22. Belt pulley drive housing | 45. Washer |
| 23. Drive pinion washer | 46. PTO bearing snap ring (if shaft
has groove) |