

Lubrication System – Continued

Oil pressure valve regulating spring

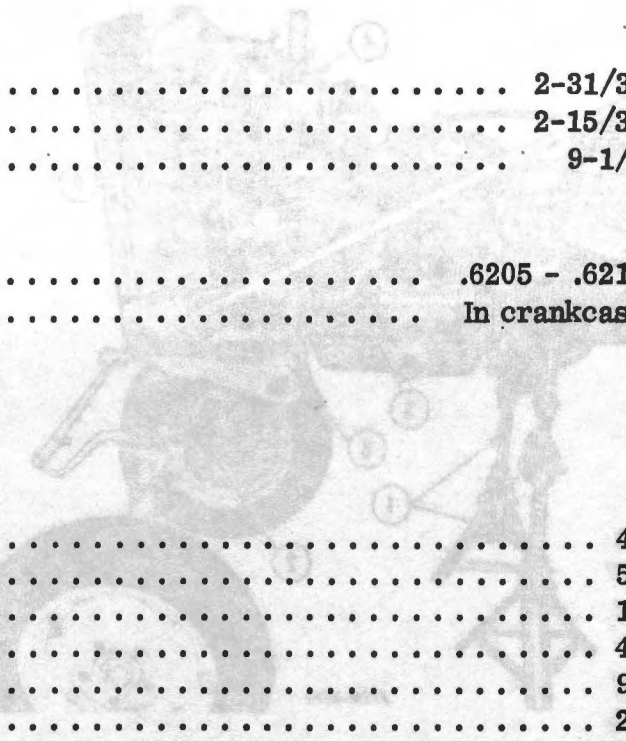
Free length - inches	2-31/32
Test length - inches	2-15/32
Test load - pounds	9-1/2

Pressure regulating valve

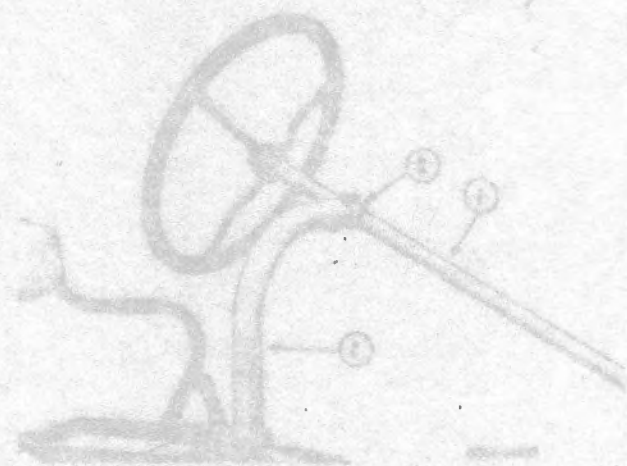
Valve diameter - inch6205 - .6215
Location	In crankcase

Special Torques (foot pounds)

Cylinder head	45
Main bearing	55
Connecting rod	16
Flywheel	45
Idler gear retainer bolt	90
Manifold	20
Spark plugs	30



- 1. Support brace, P22 142-1
- 2. Wooden wedges
- 3. Inlet elbow
- 4. Outlet elbow
- 5. Fan housing
- 6. Steering gear housing



- 1. Steering shaft
- 2. Steering shaft support bracket
- 3. Steering shaft support arm