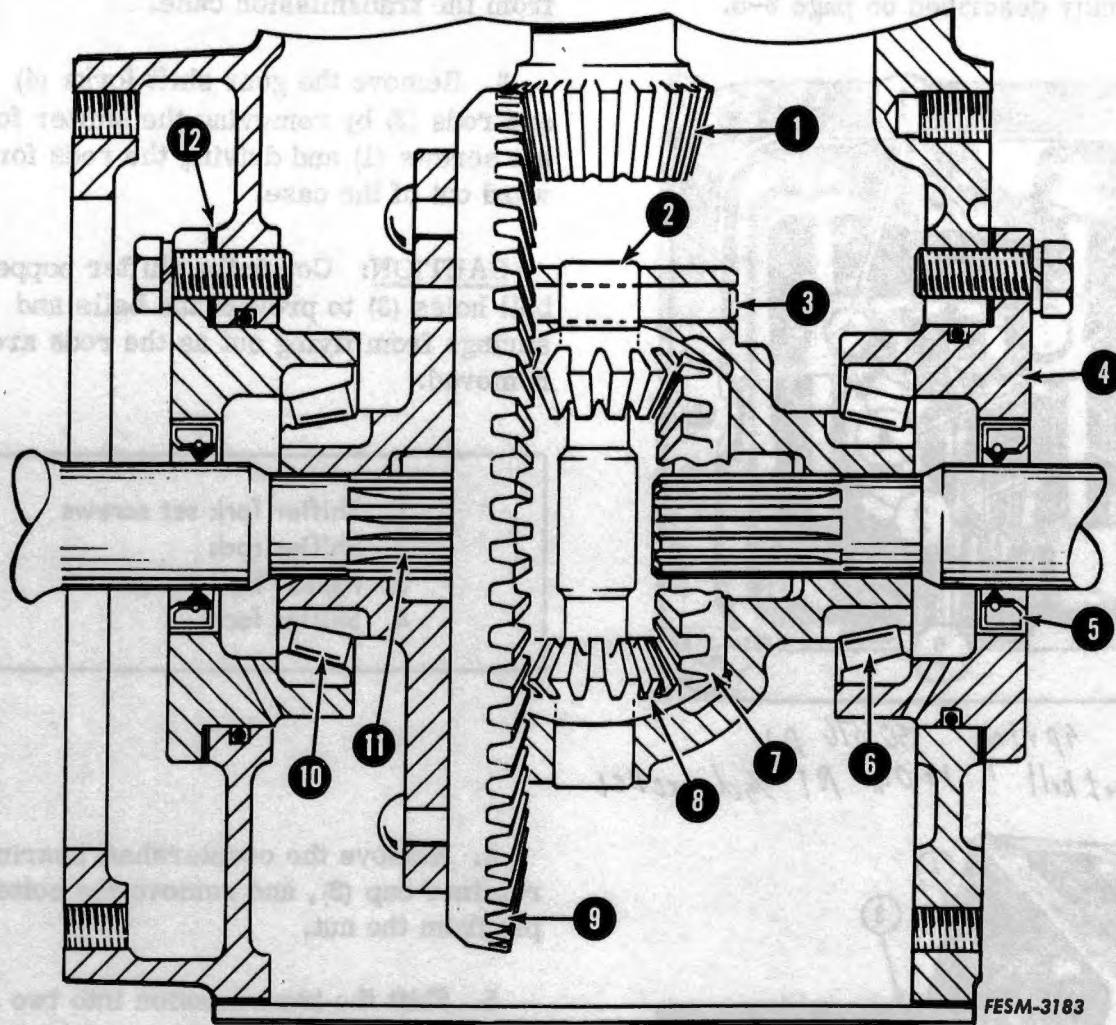


DISASSEMBLY

Differential



1. Bevel pinion
2. Pinion shaft
3. Lock pin
4. Bearing retainer
5. Oil seal
6. R.H. bearing
7. Side gear (2)
8. Pinion (2)
9. Drive gear
10. L.H. bearing
11. Differential shaft
12. Shims

1. Drive out the pinion shaft lock pin (3) and remove the pinion shaft (2).

2. Remove the pinion gears (8) and side gears (7).

3. If the differential drive gear (9) requires separate replacement, press out the eight retaining rivets.

4. Remove the bearing cones (6 and 10) from the differential carrier if they are to be replaced.

5. Remove the bearing cups from the bearing retainers if replacement is necessary.

6. Remove the oil seals (5) from the bearing retainers (4).