

10. Install the adjusting screws and lock nuts in the release levers.

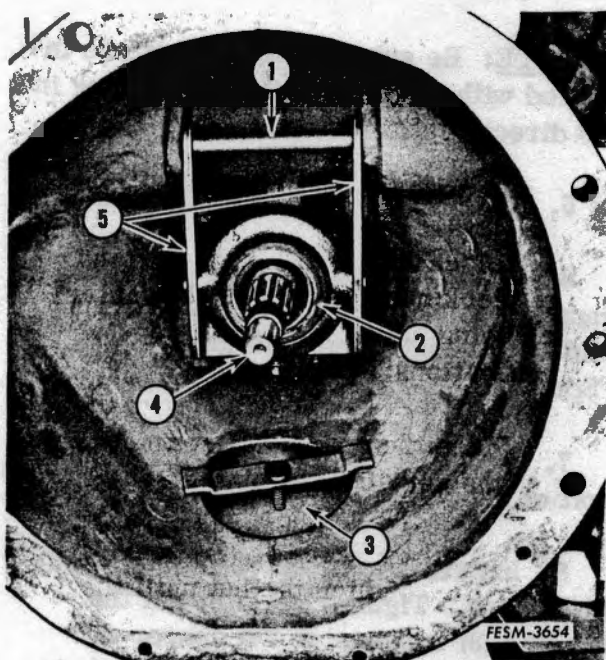
11. Screw the adjusting screw in until the space between the gauge block and back plate is close at each lever position.

12. For final adjustment, adjust the

screws (8) until there is approximately .002 inch clearance (7) between the back plate and gauge block (6). Adjust at each release lever, and tighten the lock nuts securely.

13. Remove the nut, bearing, adapter and spacer.

INSTALLATION



1. Install the clutch release yokes (5) and clutch release bearing (2) in the clutch housing. Install the pivot pin (1) and secure with the cotter pin. Lubricate the release bearing with the recommended lubricant (refer to Operator's Manual).

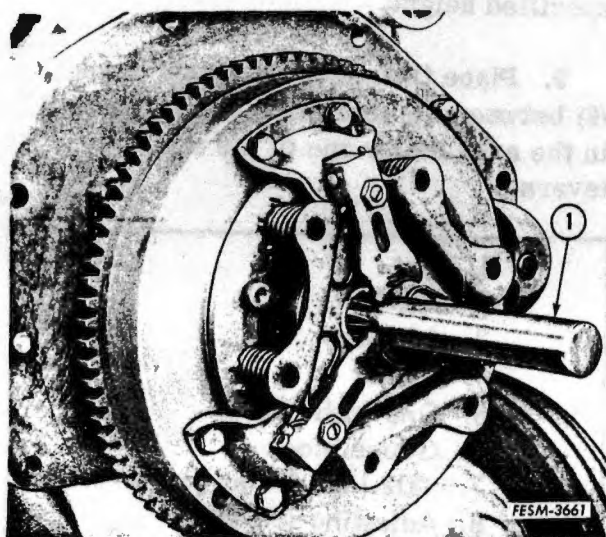
1. Release yoke pivot pin
2. Clutch release bearing and retainer
3. Hand hole cover
4. Transmission spline and clutchshaft
5. Side yokes

2. Install the clutch assembly as follows:

(a) Use a pilot shaft (1) to center the clutch driven disc.

(b) Install the pressure plate assembly on the flywheel being sure to position the assembly as it was indexed before removal. Install the cap screws and tighten to 20 ft. lbs. torque.

3. Recouple the tractor. (Refer to "Front Section Split", Section 4, page 4-2).



1. Pilot shaft