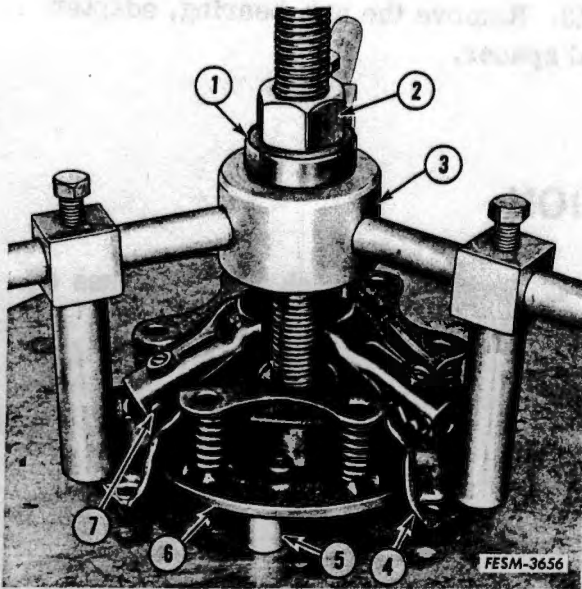


## REASSEMBLY

1. Install the lever springs in the release levers if they were removed.



1. Bearing
2. Nut
3. Adjustable bridge
4. Back plate
5. One inch blocks (3)
6. Pressure plate
7. Release lever pin

2. Install the release levers and springs on the back plate.

3. Install the clutch assembly on the service tool so the one inch blocks support the pressure plate.

4. Install the adjustable bridge (3), bearing (1) and nut (2). Compress the back plate (4) and install the lever pins (7) and cotter pins.

**NOTE:** Be sure the lever pins are installed with the head of the pin leading in the direction of rotation.

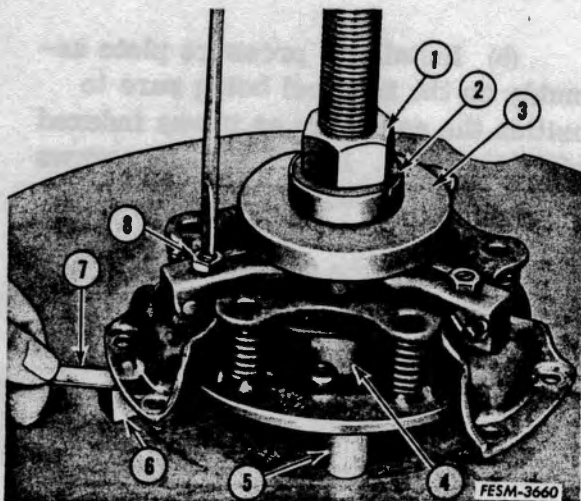
5. Remove the adjustable bridge.

6. Select the specified spacer and gauge block number for the particular clutch being adjusted. (Refer to "Specifications", page 5-2 ).

7. Place the spacer (4) down over the bolt of the service tool plate.

8. Install the adapter (3), bearing (2) and nut (1). Tighten the nut until the adapter (3) bottoms on the spacer (4). This will set the release levers to their specified height.

9. Place the specified gauge block (6) between the tool plate and back plate in the area below one of the release levers.



1. Nut
2. Bearing
3. Adapter
4. Spacer
5. One inch blocks
6. Gauge block
7. .002 inch feeler gauge
8. Adjusting screw