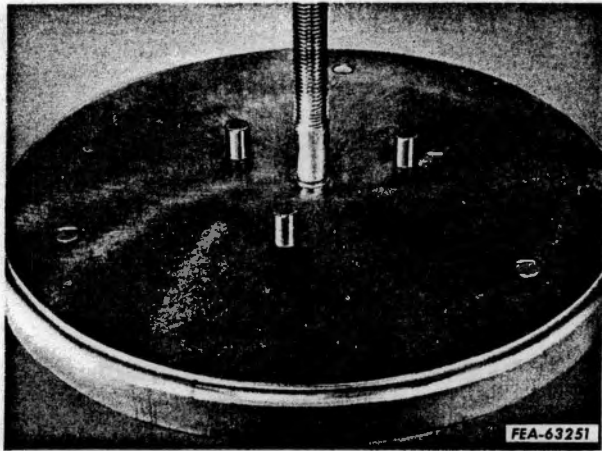
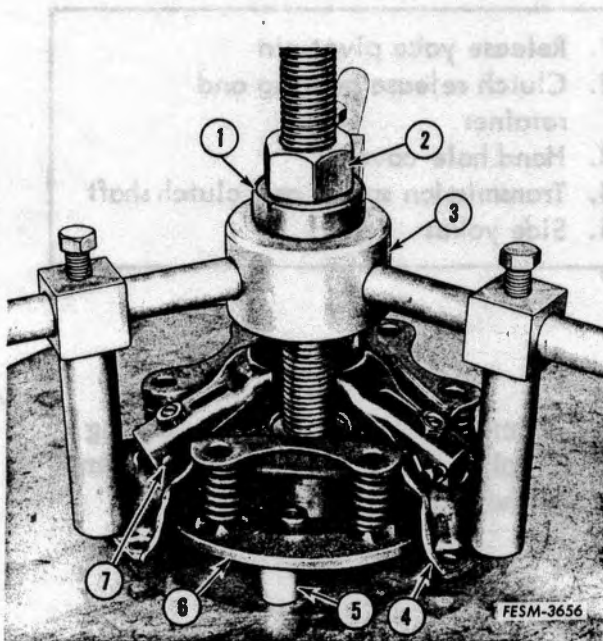


DISASSEMBLY



1. Place the three, round, one inch blocks on the plate of the clutch service tool, FES 50.



2. Install the clutch assembly on the service tool so the one inch blocks (5) support the pressure plate (6).

3. Install the adjustable bridge (3), bearing (1) and nut (2) as shown.

4. Compress the back plate (4) to allow for the removal of the release lever pins (7). Remove the cotter pins and lever pins.

NOTE: Be sure to note the location and position of the lever pins for proper reassembly as the pins are to be installed with the head leading in the direction of rotation.

5. Loosen the lock nuts and remove the adjusting screws from the release levers.

6. Release the adjustable bridge and remove the back plate and pressure springs.

7. If it is necessary to remove the release levers, push the levers toward the center of the clutch to disengage them from the spring clips.

1. Bearing
2. Nut
3. Adjustable bridge
4. Back plate
5. One inch blocks (3)
6. Pressure plate
7. Release lever pin