

SPECIFICATIONS

Type Spring loaded, single plate, dry disc
 Size - inches 6-1/2

Springs

Auburn

Number 3
 Free length - inches 1.735
 Test length - inches 1.250
 Test load - lbs. 129 to 141

Rockford

Number 6
 Free length - inches 1-23/32
 Test length - inches 1-1/8
 Test load - lbs. 112 to 122

Release lever height - inches

Auburn 1.877 ± .015
 Rockford 1.901 ± .015

Back plate to pressure plate dimension - inch

Auburn341
 Rockford319

Spline and clutch shaft

Diameter at clutch pilot bushing end - inch621 to .622
 Running clearance in pilot bushing - inch004 to .006

Drive lug to slot backlash - inch

Auburn002 to .006
 Rockford004 to .010

Spacer and gauge block number to be used with clutch service tool FES 50

Auburn 9*
 Rockford 10*

* Three 1 inch round blocks are used when adjusting clutch to support
 pressure plate.