

RECOUPLING

1. Remove the hand hole cover in the bottom of the clutch housing.

NOTE: If the clutch assembly was removed, use a pilot shaft to center the clutch driven disc. (Refer to clutch "Installation", Section 5.)

2. Support the engine and recouple the tractor. It may be necessary to

reach through the hand hole and guide the spline and clutch shaft through the clutch driven disc and into the flywheel pilot bearing.

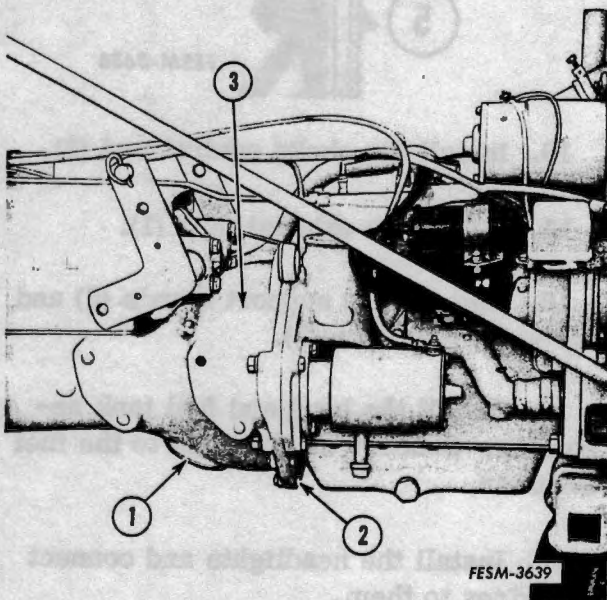
3. Install the nuts and bolts and the cap screws in the engine and clutch housing (3). Tighten nuts to 35 ft. lbs. torque and the cap screws to 55 ft. lbs. torque.

4. Install the clutch housing cover (2) and secure with the nuts and bolts.

5. Install the hand hole cover (1).

6. Connect the wires to the coil, starter, regulator and lights.

7. Install the steering shaft bracket in the shaft support arm and secure with the nut and bolt.



1. Hand hole cover
2. Clutch housing cover
3. Clutch housing