



- | |
|---|
| <p>1. Woodruff key
 2. Worm wheel shaft
 3. Thrust washer</p> |
|---|

5. Install the thrust washer (3) on the shaft (2), and then install the Woodruff key (1).

6. Install the steering gear arm, washer and nut on the shaft. Tighten the nut to remove end play in the shaft assembly, and then back off to nearest castellation and insert cotter pin.

7. Install the bolt and nut in the steering gear arm and tighten securely.

8. Install new thrust washers on the steering worm shaft if they were removed.

9. Install a new oil seal in the steering shaft bearing and install the assembly on the steering shaft.

10. Install the steering shaft support bracket, and then install the Woodruff key and the steering wheel.