

## Pistons - Continued

### Width of ring groove - inch

Top compression . . . . .	.0955 - .0965
Second compression . . . . .	.0955 - .0965
Oil control . . . . .	.1880 - .1890

### Ring clearance in groove - inch

Top compression . . . . .	.0020 - .0035
Second compression . . . . .	.0020 - .0040
Oil control . . . . .	.0015 - .0030

### Piston Pins

Type . . . . .	Full floating
Diameter - inch . . . . .	.6875 - .6876
Length - inches . . . . .	2.185 - 2.195
Clearance between end of pin and retainer ring - inch . . . . .	.010 - .030
Clearance in rod bushing - inch . . . . .	.0003 - .0007
Clearance in piston - inch . . . . .	.0001 - .0005

### Piston Rings

#### Compression

Number per piston . . . . .	2
-----------------------------	---

#### Type

Top . . . . .	Chrome
Second . . . . .	Plain

#### Width of ring

Top - inch . . . . .	.0930 - .0935
Second - inch . . . . .	.0925 - .0935

#### End gap

Top - inch . . . . .	.007 - .017
Second - inch . . . . .	.007 - .017

#### Oil Control

Type . . . . .	Chrome, wide slot
Number per piston . . . . .	1
Width - inch . . . . .	.1860 - .1865
End gap - inch . . . . .	.007 - .020