

1. Steering wheel
2. Woodruff key
3. Steering shaft support arm
4. Steering shaft support arm bracket
- 4A. Lubrication fitting
5. Steering shaft and worm
6. Steering shaft upper thrust washer
7. Steering shaft lower thrust washer
8. Steering shaft oil seal
9. Steering shaft bearing
10. Steering shaft bearing gasket
11. Steering gear housing assembly
12. Oil filler plug
13. Expansion plug
14. Steering worm wheel shaft upper bushing
15. Steering worm wheel shaft
16. Woodruff key
17. Steering worm wheel
18. Steering worm wheel shaft lower bushing
19. Steering gear base dowel
20. Steering gear base gasket
21. Steering gear housing base
22. Steering worm wheel shaft oil seal
23. Steering worm wheel shaft thrust washer
24. Lubrication fitting
25. Steering gear arm
26. Steering gear arm plate shim
27. Steering gear arm plate
28. Steering gear arm retainer washer
29. Steering worm wheel shaft nut
30. Lubrication fitting
31. Steering gear arm
32. Steering gear arm plate shim
33. Steering gear arm plate
34. Steering wheel
35. O-ring
36. Steering wheel cap
37. Steering gear arm

1. Install a new upper shaft bushing (14) in the steering gear housing (11) if it was removed.

2. Install a new shaft lower bushing (18) in the housing base (21) if it was removed.

3. Install a new oil seal (22) in the housing base (21).

4. Install the worm wheel shaft (15) and the worm wheel (17) in the housing base (21).