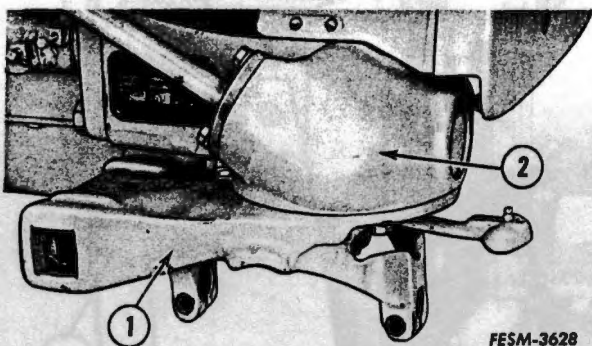


STEERING ASSEMBLY

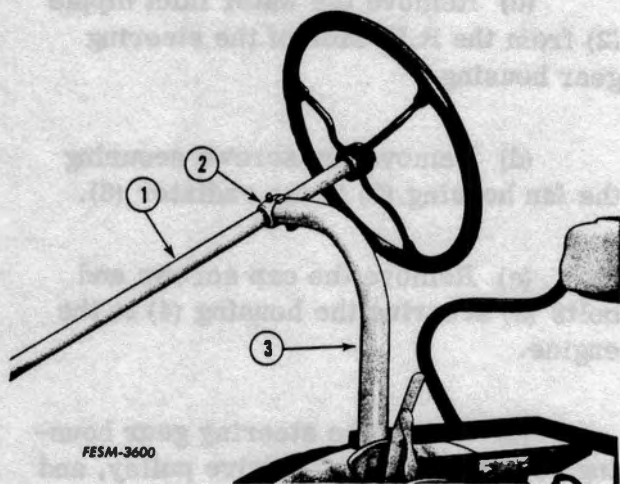
Removal



- 1. Housing base
- 2. Steering gear housing

1. Remove the front axle assembly. (Refer to page 3-5).

2. Drain the oil from the steering gear housing. Remove the cap screws securing the housing base (1) to the steering gear housing (2) and remove the base.



- 1. Steering shaft
- 2. Shaft support arm bracket
- 3. Shaft support arm

3. Disconnect the steering shaft bracket (2) from the steering support arm (3).

4. Remove the cap screws securing the steering shaft bearing and seal to the steering gear housing. Remove the steering shaft and worm from the steering gear housing.