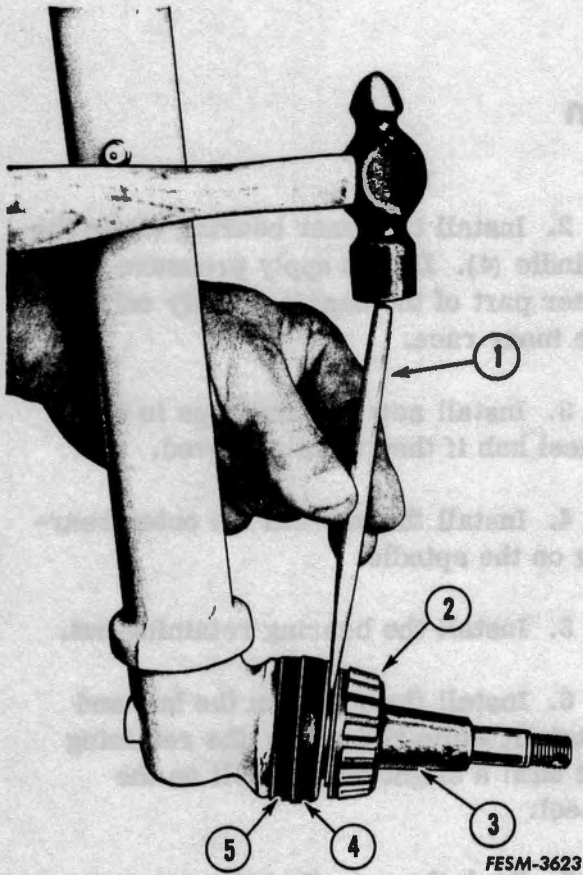


Housing Base

Bore for worm gear shaft lower bushing - inches 1.3755 to 1.3765
Bore for worm gear shaft lower oil seal - inches 1.560 to 1.562
Worm gear shaft oil seal Installed with lip toward lubricant

FRONT WHEELS AND BEARINGS

Removal



1. Chisel
2. Inner bearing
3. Spindle
4. Oil seal
5. Felt washer

1. Lock the tractor brakes, jack up the front end and support it on a suitable stand.

2. Remove the cap screws securing the front wheel and set the wheel aside.

3. Clean the exterior of the wheel hub, and then remove the hub cap.

4. Remove the cotter pin and remove the bearing retainer nut.

5. Remove the hub and the outer bearing assembly.

6. The inner bearing cone may be snug on the spindle. To remove it, place a small chisel (1) between the bearing (2) and the oil seal (4) and tap lightly to start cone movement. Remove cone completely by pulling it off the spindle (3).

7. Remove the front wheel oil seal (4) and the felt washer (5).

8. If the bearings are to be replaced, remove the bearing cups from the wheel hub. When driving the cones out, be sure to use a soft brass drift to prevent damaging the wheel hub.